

For the creation of this document the following must be taken into account:

1. The place where the pieces are going to be manufactured: It is considered whether it is necessary to write piling orders prior to the loading of the trucks to be transported on site, or the pieces are going to be manufactured one on top of the other, piling up stacks of panels for their later use.

2. Workforce for the manufacturing of the pieces: It must be taken into account that, on average, a journeyman and a labourer can make six pieces per day and three journeymen together with two labourers can make 18 pieces per day.

The person in charge of the work has to be careful not to give the order to concrete the panel until it has been checked by the corresponding person, both in size and content, which it adjusts to the corresponding plan of the "Industrialization Project".

3. Mechanical Means: When designing the pieces the existing mechanical means have been taken into account. A piece heavier than the highest capacity of any of the cranes used for the manufacturing can't be made. This document is made of as many pages as manufacturing days.

Each page indicates per day:

1. The moulds which are going to be used.
2. The pieces to manufacture, with an indication of the mould where the piece is going to be manufactured. The person in charge, afterwards, during the manufacturing, has to make sure that every day are made the foreseen pieces. Not one more or one less. It's preferable to lose a day's work than trying to advance it: the assembly line would break up.